

EQUIP. TYPE *R390A/URR* EXP. NO.

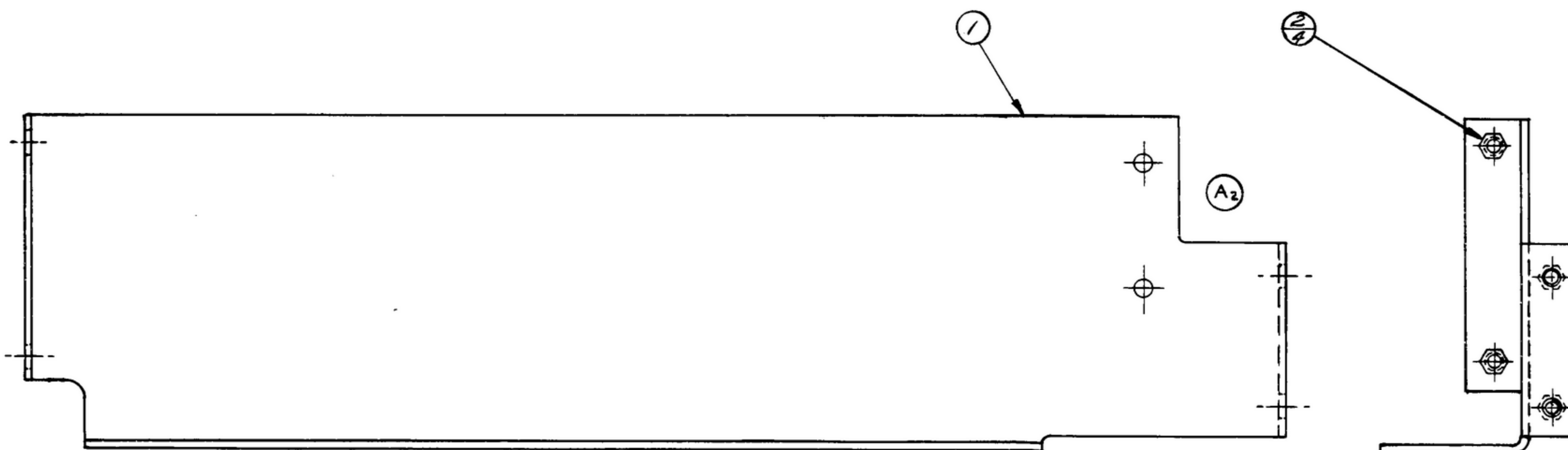
Coll 540-7937-003

NOTICE: WHEN GOVERNMENT DRAWINGS, SPECIFICATIONS, OR OTHER DATA ARE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY RELATED GOVERNMENT PROCUREMENT OPERATION, THE UNITED STATES GOVERNMENT TOLERATES NO RESPONSIBILITY AND ANY SOLUTION WHATSOEVER, AND THE FACT THAT THE GOVERNMENT MAY HAVE FORMULATED, PROVIDED, OR IN ANY WAY SUPPLIED THE DATA, DRAWINGS, SPECIFICATIONS, OR OTHER DATA IS NOT TO BE REGARDED BY ANY OTHER PERSON OR ORGANIZATION, OR CONSIDERED AS AUTHORITY TO MANUFACTURE, USE, OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THEREBY.

THIS DOCUMENT HAS BEEN PURCHASED BY THE GOVERNMENT AND MAY BE REPRODUCED AND USED IN CONNECTION WITH ANY GOVERNMENT PROCUREMENT OR MAINTENANCE OPERATION.

* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

* SWE APPROVAL		REVISIONS			
SYM	PR	SYM	DESCRIPTION	DATE	APPROVAL
SYM	PR100429	A ₂	A ₁ ADDED APPL SM-D-343619 A ₂ CLARIFIED PICTORIAL	4 NOV 59	42428-PC 59-A1-51 REV'D PME
B ₁	CAB4720	B ₁	B ₁ ADDED SWE PART NO	16 MAR. 60	42428-PC 59 REV'D PME



NOTES:
1. Press Nut (2) INTO Rib (1) FROM INSIDE LIPS AS SHOWN.

* SWE PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
572827-A	2	4	SM-C-283166-3	NUT-INSERT CAPTIVE		
SYM	1	1	SM-C-249124	RIB-FRAME		

LIST OF MATERIAL COLLINS PART NO. *558-0491-003*

DRAWN <i>HENRY</i>				CHECKED <i>Rm</i>	APPROVED	-COLLINS-RADIO-CO.- -OSAS-SAPHS-187A- <i>14214-PH</i> <i>51-93</i>		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY <i>SM-C-249129</i>
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.				SIGNAL CORPS REVIEWED <i>PME</i> APPROVED <i>HLX</i> <i>PME</i>		<i>FRAME ASSY - LONG</i>		
558-0492-004 + SM-D-343619 4				DATE <i>30 Dec 55</i>		SCALE <i>1/1</i>		
APPLICATION				DATE				